



温州康宏电子有限公司
WENZHOU KHAN ELECTRONIC CO.,LTD.

产品承认书

SPECIFICATION FOR APPROVAL

客户名称 Customer:	客户代码 Customer Code:
客户料号 Customer NO.:	本公司料号 Model NO.: TSE36331-025D543DF
规格名称 Description: 3*6*2.5编带防尘轻触开关	日期 Date: 2021.09.03

<input type="checkbox"/> 新品承认 New Product Approve		<input type="checkbox"/> 规格变更承认 Description Change Approve		<input type="checkbox"/> 材料变更承认 Material Change Approve	
设计 Designed	林伟 2021.09.03	审核 Checked	朱树清 2021.09.03	批准 Approved	徐君辉 2021.09.03

客户确认栏 Customer approval


采购 Purchase Dept.	品质 QC Dept.	工程 Engineering Dept.	采购 Purchase Dept.

结论 Conclusion	<input type="checkbox"/> 合格 Qualified	<input type="checkbox"/> 重新送样 Sample Test Again	<input type="checkbox"/> 不合格 Unqualified
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ISO9001 ISO14001

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1、概述

General

1.1 适用范围

Application

此承认书适用与机械式轻触开关的相关要求

This specification is applied to the requirements for Tact Switch (Mechanical Contact)

1.2 工作温度范围

Operating Temperature Range

-25℃~70℃ (在标准大气压、标准湿度条件下)

-25℃~70℃ (Normal humidity, normal air pressure)

1.3 贮存环境

Storage environment

开关应贮存在温度为-5~30℃、相对湿度不大于 65%, 周围空气中无酸、碱、硫或其它腐蚀性气体的库房中。

The switch should be stored in warehouse which temperature of -5~30℃, relative humidity of not more than 65%, no acid, alkali, sulfur and other corrosive gases in the ambient air

1.4 测试条件

Test Conditions

在没有其他特定的条件下, 应该在以下的条件进行测试和测量:

Unless otherwise specified, tests and measurements shall be made in the following standard conditions:

常温.....5℃~35℃

Normal Temperature.....5℃~35℃

相对湿度.....65%±5%

Normal Humidity65%±5%

标准大气压.....86KPa~106KPa

Normal air pressure86KPa~106KPa

在制造过程中, 测试和测量应该在以下的条件下进行:

If any doubt arise from the judgment, test shall be conducted at the following conditions:

温度.....20℃±2℃


Temperature20℃±2℃

相对湿度.....65%±5%

Relative humidity65%±5%

环境气压.....86KPa~106KPa

Air pressure86KPa~106KPa

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2、详细说明

Detailed specification

2.1 外观：应无影响、降低产品性能的缺陷；

Appearance: There should be no defects that affect the serviceability of product.

2.2 结构尺寸和安装尺寸：应符合装配图要求；

Structure and dimension: shall conform to the assemble drawings.

2.3 操作形式：有触觉反应的操作

Type of actuating: Tactile feedback.

2.4 开关结构：单回路单输出（具体的触点结构在装配图中已绘出）

Contact arrangement: 1 pole, 1 throw

(Details of contact arrangement are given in the assembly drawings)


2.5 开关工作额定值：DC 12V，50mA（有效值）

Ratings: 12V DC, 50mA (effective value)


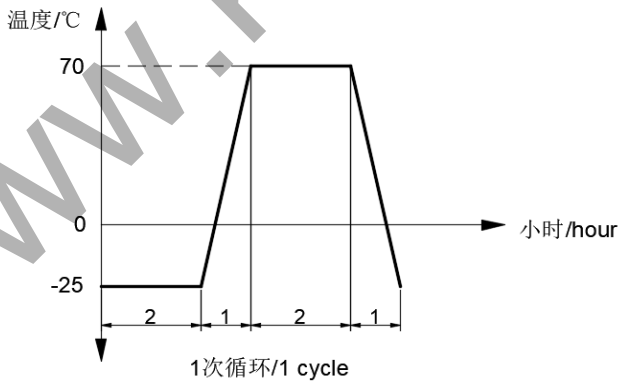
3、电气性能：


Electrical Specification


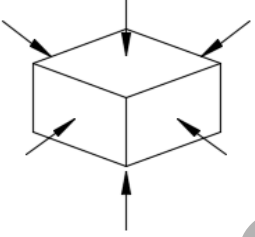
项目 Item	试验条件 Test Conditions	要求 Requirements
3.1 接触电阻 Contact Resistance	在以 5V 10mA 的直流电源或不低于 1KHz 的交流电源的电路中，以一个等于 2 倍按力的静负荷施加于手柄中心 Applying a static load of 2 times operating force to the center of the stem, measurement shall be made by 5V DC 10mA or more than 1KHz AC small-current contact resistance meter.	$\leq 100\text{m}\Omega$
3.2 绝缘电阻 Insulation Resistance	在端子之间施加 DC 100V/1min 的条件下，测量端子之间底座、盖板的电阻值 Measurement shall be made following application of 100V DC potential, across terminals, and across terminals and cover, for one minute.	$\geq 100\text{M}\Omega$
3.3 介质耐压 Dielectric voltage proof	在端子之间施加 250V AC（50Hz 或 60Hz）/1min 250V AC (50Hz or 60Hz) shall be applied across terminals, for one minute.	无击穿、无飞弧 There should be no breakdown and flashover


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项目 Item		试验条件 Test Conditions		要求 Requirements	
4.机械性能: Mechanical Specification					
4.1	按力 Operating Force	<p>开关垂直于操作方向放置，在开关驱动件顶端中心逐渐施力，测量开关导通所需的最大力度。</p> <p>Placing the switch such that the direction of switch operation is vertical and then gradually the load applied to the center of the stem, the maximum load required of the switch to come to a stop shall be measured.</p>		<p>280±50gf 详见附页 1</p> <p>开关（荷重-行程）曲线 See Appendix 1 Switch (load - travel) test chart</p>	
4.2	最大行程 Full Travel	<p>开关垂直于操作方向放置，以一个等于 2 倍按力的静负荷施加在开关驱动件顶端中心，测量顶端移动的距离。</p> <p>Placing the switch such that the direction of switch operation is vertical and then applying static load of 2 times operating force to the center of the stem:the travel distance for the switch to come to a stop shall be measured.</p>		<p>0.25±0.1mm 详见附页 1</p> <p>开关（荷重-行程）曲线测试图 See Appendix 1 Switch (load - travel) test chart</p>	
4.3	回弹力 Return Force	<p>开关垂直于操作方向放置，在开关驱动件顶端中心下降至全行程后，测量顶端向自由位置转换的力度。</p> <p>The sample switch is installed such that the direction of switch operation is vertical and upon depressing the stem in its center to the whole travel distance, the force of the stem to return to its free position shall be measured.</p>		<p>0.4 N.min 详见附页 1</p> <p>开关（荷重-行程）曲线测试图 See Appendix 1 Switch (load - travel) test chart</p>	
4.4	静止强度 Stop Strength	<p>开关垂直于操作方向放置，从操作方向向驱动件施加 30N 的静负荷持续 60 秒。</p> <p>Placing the switch such that the direction of switch operation is vertical, and then a static load of 30N shall be applied in the direction of stem operation for a period of 60 s.</p>		<p>无机械和电气损坏 There shall be no sign of damage mechanically and electrically</p>	

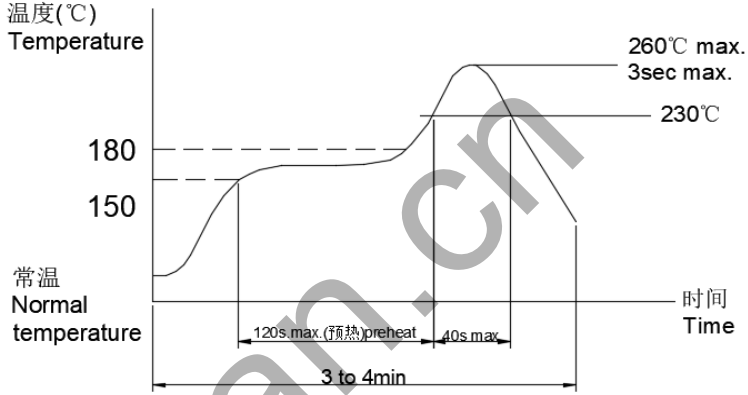
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项目 Item		试验条件 Test Conditions		要求 Requirements	
4.5	手柄强度 Stem Strength	开关垂直于操作方向放置，反方向实施最大操作里，并测量手柄的行程范围。 Placing the switch such that the direction of switch operation is vertical and than the maximum force to withstand a pull applied opposite to the direction of stem operation shall be measured.		20N.min	
4.6	接线端强度 Terminals Strength	开关接线端应能承受 10N 轴向拉力 10s±1s 的作用。 Switch terminals should be able to withstand the axial tension of 10N for 10s + 1s.		试验后接线端子应无脱落、破损，开关应能动作 After the test terminals should be without any fall off, damage, the switch should be able to function	
4.7	可焊性 Solderability	在以下设定条件下进行测量： Measurements shall be made following the test forth below: (1) 焊接温度：245±5℃ Solder temperature:245±5℃ (2) 浸入时间：2±0.5s Immersion time: 2±0.5s 对于其它步骤参考《GB5095.6-86》试验 12a The other steps please refer to 《GB5095.6-860》TEST 12a		接线端粘锡面积≥90% Except for the edge, the coating should cover a minimum 90%	
5.极限电气性能： Environmental Specification					
5.1	低温测试 Resistance to low temperature	样品应按照以下试验条件进行测试，试验后样品应放在常温及标准湿度的环境 1 小时做性能测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made: (1) 温度：-25±2℃ Temperature: -25±2℃ (2) 时间：16h time: 16h		接触电阻：≤200mΩ Contact resistance: ≤ 200mΩ 绝缘电阻：≥10MΩ Insulation resistance: ≥ 10MΩ 项目：3.3,3.4,4.1,4.2,4.3 Item: 3.3,3.4,4.1,4.2,4.3	

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项目 Item		试验条件 Test Conditions		要求 Requirements
5.2	高温测试 Heat resistance	样品应按照以下试验条件进行测试，试验后样品应放在常温及标准湿度的环境中 1 小时做性能测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made: (1) 温度：70±2℃ Temperature: 70±2℃ (2) 时间：72h time: 72h		接触电阻：≤200mΩ Contact resistance: ≤ 200mΩ 绝缘电阻：≥10MΩ Insulation resistance: ≥ 10MΩ 项目：3.3,3.4,4.1,4.2,4.3 Item: 3.3,3.4,4.1,4.2,4.3
5.3	温度周期性测试 Change of temperature	根据下面的测试要求进行 5 次循环的温度周期性测试，试验后样品应放在常温及标准湿度的环境中 1 小时后做性能测试。测试期间样品应保持干燥。 After 5 cycles of following conditions, the sample shall be allowed to stand under normal temperature and humidity conditions for 1 h. and measurements shall be made. During the test water drops shall be removed.  <p>温度/℃</p> <p>70</p> <p>0</p> <p>-25</p> <p>2 1 2 1</p> <p>小时/hour</p> <p>1次循环/1 cycle</p>		接触电阻：≤200mΩ Contact resistance: ≤ 200mΩ 绝缘电阻：≥10MΩ Insulation resistance: ≥ 10MΩ 项目：3.3,3.4,4.1,4.2,4.3 Item: 3.3,3.4,4.1,4.2,4.3
5.4	湿温测试 Moisture resistance	样品应按照以下试验条件进行测试，试验后样品应放在常温及标准湿度的环境 1 小时做性能测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made: (1) 温度：40±2℃ Temperature: 40±2℃ (2) 相对湿度：90%~95% relative humidity: 90% to 95% (3) 时间：96h time: 96h (4) 擦除水珠 Water drops shall be removed.		接触电阻：≤200mΩ Contact resistance: ≤ 200mΩ 绝缘电阻：≥10MΩ Insulation resistance: ≥ 10MΩ 项目：3.3,3.4,4.1,4.2,4.3 Item: 3.3,3.4,4.1,4.2,4.3

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项目 Item		试验条件 Test Conditions	要求 Requirements
5.5	盐雾试验 Salt Mist	在以下设定条件下进行测量： The switch shall checked after following test: (1) 温度：35±2℃ Temperature: 35±2℃ (2) 盐溶液浓度：5±1% (质量百分比) salt solution: 5±1%(solids by mass) (3) 时间：8±1h time: 8±1h	金属上没有腐蚀斑点 No remarkable corrosion shall be recognized in metal part
6. 极限机械性能： Endurance Specification			
6.1	工作寿命 Operation life	根据下面的测试要求进行测试： Measurement shall be made following the test set forth below: (1) DC 12V,50mA 带负载 DC 12V,50 mA resistive load (2) 按动速率：2~3 次/秒 Rate of operation: 2~3 times/s 3 按力：按力的 1.5 倍 Operating Force: Operating Force 1.5 times 平均无故障寿命：≥30 000 Average Life Expectancy: ≥30 000	接触电阻≤1Ω Contact resistance ≤1Ω 按力：初值的±30% Operating Force: initial value ±30% 项目：3,4.2,4.3 Item: 3,4.2,4.3
6.2	振 动 Vibration	根据以下给定条件进行测试： Measurement shall be made following the test forth below: (1) 扫描周期：10~55~10Hz 约一分钟内 Vibration frequency range:10 to 55 to 10Hz in one minute. (2) 振幅（峰-峰）：1.5mm Amplitude: 1.5mm (3) 振动方向：包括手柄行程方向在内的三个相互垂直的方向 Direction of vibration: Three mutually perpendicular direction including the direction of stem travel (4) 测试时间：每个方向 2 小时,共 6 小时。 Duration: 2 hours each, for a total of 6 hours.	项目：3,4.1,4.2,4.3 Item: 3,4.1,4.2,4

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项目 Item	试验条件 Test Conditions		要求 Requirements
6.3 耐冲击 Impact Shock Resistance	<p>加速度 500m/s²，脉冲持续时间 11ms，三个轴线的每个方向上，每个方向三次，共 18 次。</p> <p>Acceleration of 500m/s², pulse duration 11ms, each direction of the 3 axis, 3 times in each direction, a total 18 times.</p> 		项目：3,4.1,4.2,4.3 Item: 3,4.1,4.2,4
7.焊接条件： Soldering Conditions:			
7.1 手工焊接 Hand soldering	<p>请按以下条件进行焊接：</p> <p>Please practice according to below conditions:</p> <p>(1) 焊锡温度：≦350℃ Soldering temperature: 350℃ Max</p> <p>(2) 连续焊接时间：≦3s Continuous soldering time: 3s Max</p>		
7.2 波峰焊 Conditions for wave soldering 适用于直插式开关 Applied to plug-in switch	项目 Items	条件 Condition	
	助焊剂附着量 Flux built-up	不附着于零部件贴装面的程度 Mounting surface should not be coated with flax	
	预热温度 Preheating temperature	印刷电路板焊接面的周围温度 100℃ max Ambient temperature of the soldered surface of PC board. 100℃ max	
	预热温度时间 Preheating time	60s max	
	焊接温度 Soldering temperature	260℃ max	
	焊接浸渍时间 Continuous dipping time	5s max	
	焊接次数 Number of soldering	2 次以下 2 times max	

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项目 Item	试验条件 Test Conditions	要求 Requirements
7.3 回流焊 Conditions for reflow soldering 适用贴片式开关 Applied to surface mount switch		

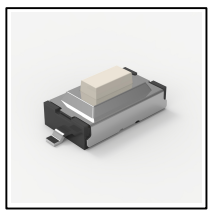
注意事项:

Cautions:

- 开关浸焊后，注意不要用溶剂清洗开关。
After switches were soldered, please do not clean switches with solvent.
- 防止助焊剂从开关的上部流入到开关的内部。
Safeguards the switch assembly against flux penetration from its solvent.
- 注意不要施加超负荷的压力或晃动开关。
Please be cautions not to give excessive static load or shock to switches.
- 开关浸焊后，印刷基板注意不要叠放。
Please be careful not to pile up P.W.B. after switches were soldered.
- 保管时尤其应注意避开高湿高温和有腐蚀性气体的环境。如需要长时间保存，请不要打开包装箱。
Preservation under high temperature and high humidity or corrosive gas should be avoided Especially. when you need to preserve for a long period, do not open the caron.



温州康宏电子有限公司



产品规格

工作方式: 瞬时接触
 触点形式: 单刀单掷
 安装方式: 直立贴片

机械性能

动作力: 280 ± 50gf
 电气寿命: 30 000 次

工作环境

环境温度: -25 ~ +70°C
 环境湿度: (40°C) ≤ 95%

电气性能

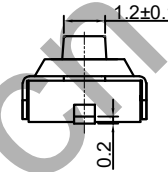
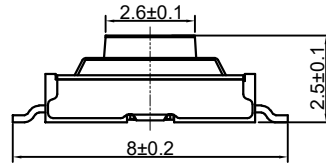
额定电负荷: 50mA @ 12V DC
 耐电压: 250VAC /1分
 接触电阻: 100mΩ Max.
 绝缘电阻: 100MΩ Min.
 行程: 0.25 ± 0.1mm

物料

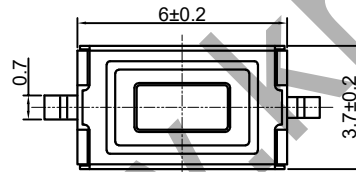
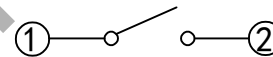
6. 手柄: PPA 米色
 5. 盖板: 不锈钢
 4. 防尘膜: 聚酰亚胺
 3. 簧片: 覆银不锈钢
 2. 底座: PPA 黑色
 1. 接线片: 磷铜 表面镀银

包装

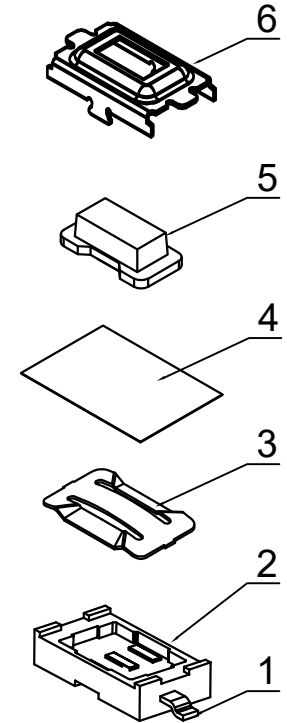
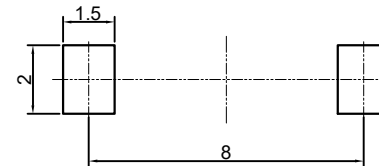
散装: 塑料袋
 内包装: 塑料袋
 外包装: 纸箱



CIRCUIT DIAGRAM



P.C.B. LAYOUT



借通用件登记

描图

校 描

旧底图总号

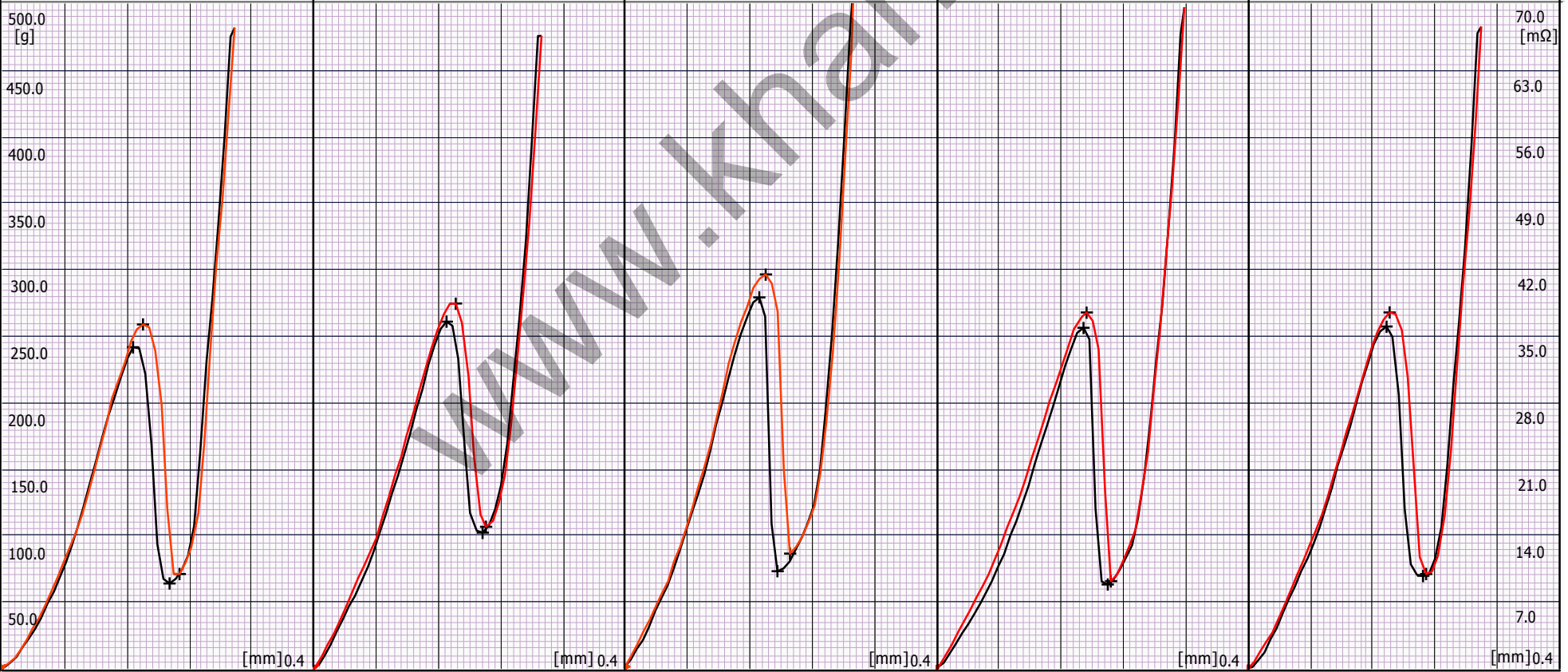
签 字

日 期

					轻触开关		TSE06331-025D543DF				
标记	处数	更改文件号	签名	日期	视图		阶段	标记	质量	比例	版本
设计										1:1	B/0
审核					Dimensions are shown:mm(inches)		第1张		共1张		
工艺					温州康宏电子有限						
标准化											
批准											

产品名称 Product name:	客户名称 Customer:	测试日期 Test Date:
产品型号 Model No:	制造批号 Lot No:	测试人员 Tester:

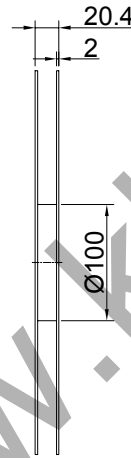
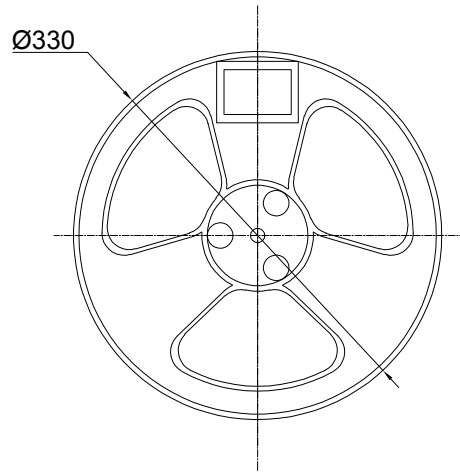
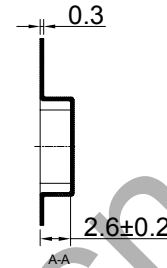
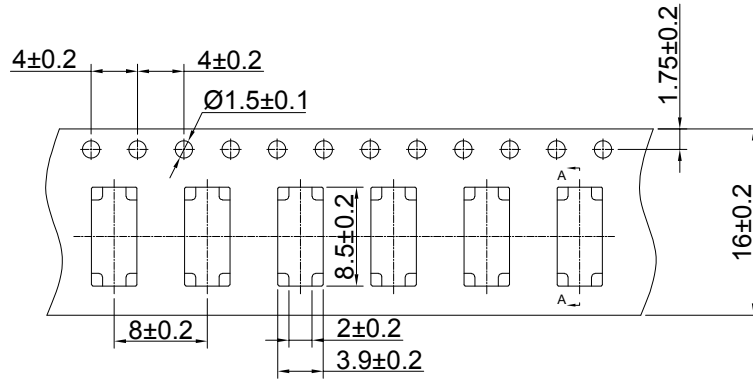
NO 1-33			NO 1-34			NO 1-35			NO 1-36			NO 1-37		
	g	mm		g	mm		g	mm		g	mm		g	mm
CP	259.00	0.18	CP	274.64	0.18	CP	296.48	0.18	CP	267.81	0.19	CP	267.95	0.18
CL	71.26	0.23	CL	106.67	0.22	CL	86.64	0.21	CL	65.90	0.22	CL	71.30	0.23
CP-CL	187.74	72%	CP-CL	167.97	61%	CP-CL	209.84	71%	CP-CL	201.90	75%	CP-CL	196.66	73%
CP-RL	194.82	75%	CP-RL	172.36	63%	CP-RL	223.14	75%	CP-RL	201.90	75%	CP-RL	198.24	74%
RP	241.79	0.17	RP	261.09	0.17	RP	279.39	0.17	RP	256.33	0.19	RP	257.21	0.18
RL	64.18	0.21	RL	102.28	0.22	RL	73.33	0.20	RL	63.34	0.22	RL	69.71	0.22
SWon	0.72	0.00	SWon	0.73	0.00	SWon	0.00	0.00	SWon	1.58	0.00	SWon	0.00	0.00
SWoff	-0.03	0.00	SWoff	0.11	0.00	SWoff	0.09	0.00	SWoff	-0.02	0.00	SWoff	0.01	0.00
R	5005.00	0.00	R	5005.00	0.00	R	5005.00	0.00	R	5005.00	0.00	R	5005.00	0.00



开关 (荷重-行程) 曲线

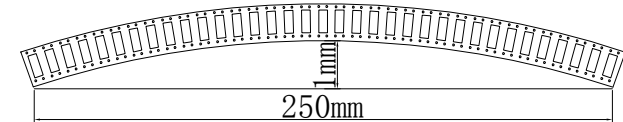


温州康宏电子有限公司



说明:

- 10个边孔的累计公差不能超过 $\pm 0.2\text{mm}$;
- 材料规格: PS透明抗静电, 厚度 0.3mm ;
- 13吋卷轮包装零件总颗数 ≥ 3072 颗。(前段空包颗数 ≥ 36 颗, 实际包装零件颗数:3000颗,后段空包颗数 ≥ 36 颗);
- 载带在 250mm 长度以内最大弯曲度不超过 1mm (见下图)。



借通用件登记

描 图

校 描

旧底图总号

签 字

日 期

					轻触开关		TSE36331-025D543DF			
标记	处数	更改文件号	签名	日期	视图		阶段	标记	质量	比例
设计										4:1
审核					Dimensions are shown:mm(inches)		第1张		共1张	
标准化					温州康宏电子有限公司					
工艺										
批准										